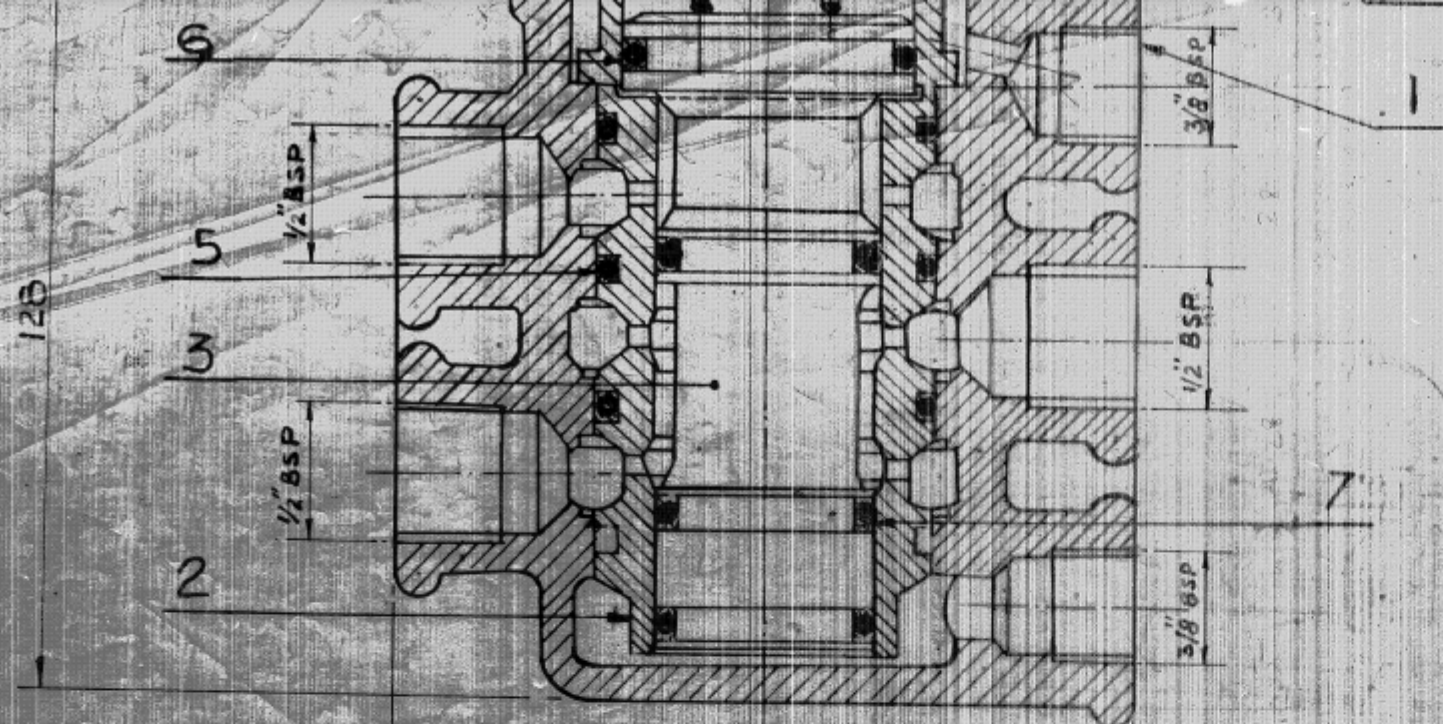
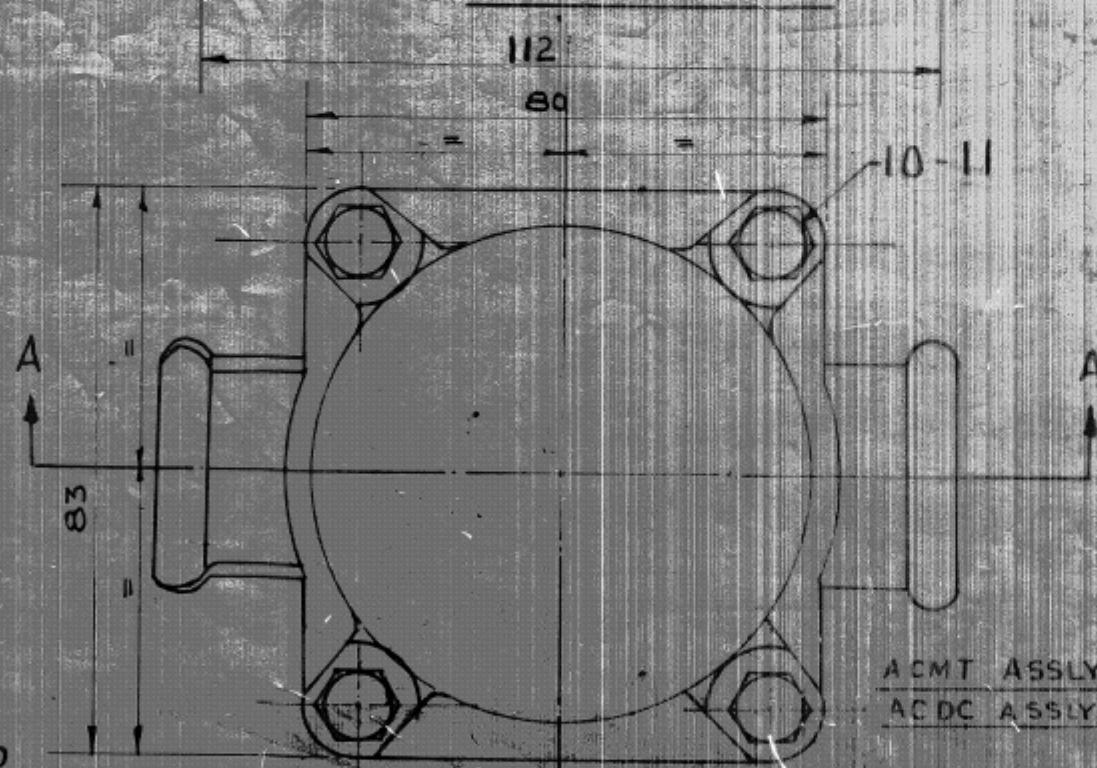




SECTION-AA



ACMT ASSLY C&D NO F315/440
ACDC ASSLY C&D NO G315/199

NOTE

2. PLASTIC CAPS TO BE PROVIDED AT THE PIPE CONNECTIONS AFTER INSPECTIONS & TESTING. THE CAPS SHOULD BEAR THE SIZE OF BSP NPT THREADS MARKED ON THEM.

② 3. ALL RUBBER COMPONENTS SHOULD CONFORM TO RUBBER SPECN. NO. IRS-R-4B-88 AND SUPPLY OF THE RUBBER COMPONENTS SHOULD BE FROM RDSO'S APPROVED SOURCES

NOTE

1. THIS DRG. TO BE FOLLOWED FROM LOCONO 255TH WAM/4 & 220TH WCAM/1 LOCOS & ONWARDS.

G315/210	11	F315/451		1/4" SPRING WASHER.	4	SPRING		
" /209	10	" /450		1/4" X 3/4" BSF HEX. HD. SCREW	4	STEEL		
" /208	9	" /449	A87B22/100	SPRING.	1	SPG. STEEL		
" /207	8	" /448	J72053/29	O' RING 2 3/4" O/D.	1	SYN. RUBBER		
" /206	7	" /447	J72050/20	O' RING 1 5/16" O/D.	3	"		
" /205	6	" /446	J72050/27	O' RING 1 3/4" O/D.	1	"		
" /204	5	" /445	J72058/2	O' RING 2" O/D.	4	SYN. RUBBER		
" /203	4	" /444	0/4/65/190	COVER.	1	CAST IRON	IS: 210 GR-20	
" /202	3	" /443	0/4/65/189	PISTON.	1	BRONZE	IS: 519	
" /201	2	" /442	0/4/65/188	BUSH.	1	BRONZE	IS: 519	
G315/200	1	F315/441	0/3/65/187	BODY.	1	CAST IRON	IS: 210 GR-20	
C&D NO WCAM/1	REF. NO	C&D NO	PART SK. NO	DESCRIPTION	NO/ LOCO	MATL	SPECN	WEIGHT (G)

DRAWN: A. M. S. / 11

CHECKED: A. M. S. / 11

SUPDT.

SME (D)

BY: LEE (D)

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

DATE: 6.1.77

REFERENCE:

CHITTARANJAN
LOCOMOTIVE
WORKS

AUTOMATIC

ISOLATING

VALVE ASSEMBLY

USED FOR LOCOS

DRAWING NO.
03/65/186

ROUGHNESS NO. IN MICRONS	FILED OR ROUGH GROUND X > 6.3	HARDENED GROUND X < 10	GROUND X < 10	ROUGH FINISH X 12.5 TO 25	FINISH FINISH X 1.6 TO 3.2	FINISH FINISH X 0.8 TO 1.6
1	2	3	4	5	6	7

2.	SME/D	NOTE 3 ADDED.	NOTE 2 ADDED.	DATE: 6.1.77
1.	SME (D)	NOTE 3 ADDED.	NOTE 2 ADDED.	DATE: 6.1.77
ALT. NO.	AUTHY	ZONE	DESCRIPTION	DATE: 6.1.77